



Material - SS GX 15 CrMo 5

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Stainless Steel Alloys

Sub Group - SS GX 15 CrMo 5 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.120 - 0.190		
Silicon	Si %	0.800 max.	Normalizing or Quenching or Solution Annealing	
Manganese	Mn %	0.500 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	4.000 - 6.000		
Molybdenum	Mo %	0.450 - 0.650		
Copper	Cu %	0.300 max.		
Vanadium	V %	0.050 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	630 - 760
-	-	-	Yield Strength in Mpa	420 min.
-	-	-	Elongation in %	16 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
EN 10213 GX15CrMo5	BS	British	Plate, Tubes and Forging		
GX15CrMo5	ISO	International	Casting		
1.7365	ISO	International	Casting		
SCPH 61	JIS	Japan	Casting		
A 217 Grade C5	ASTM	USA	Casting		
A 217 J42045	ASTM	USA	Casting		
1.7365	BS	British	Casting		

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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